

$20 + 67 = \boxed{\quad}$

$10 + \boxed{\quad} = 94$

$\boxed{\quad} + 28 = 43$

$67 + 52 = \boxed{\quad}$

$38 + \boxed{\quad} = 98$

$77 + \boxed{\quad} = 161$

$\boxed{\quad} + 56 = 108$

$41 + 34 = \boxed{\quad}$

$32 + \boxed{\quad} = 55$

$49 + 91 = \boxed{\quad}$

$\boxed{\quad} + 10 = 83$

$26 + \boxed{\quad} = 81$

$51 + \boxed{\quad} = 92$

$34 + \boxed{\quad} = 49$

$10 + \boxed{\quad} = 54$

$\boxed{\quad} + 93 = 108$

$98 + 60 = \boxed{\quad}$

$93 + \boxed{\quad} = 186$

$28 + \boxed{\quad} = 107$

$43 + 83 = \boxed{\quad}$

$36 + 69 = \boxed{\quad}$

$55 + \boxed{\quad} = 103$

$62 + \boxed{\quad} = 146$

$\boxed{\quad} + 97 = 108$

$56 + 14 = \boxed{\quad}$

$72 + \boxed{\quad} = 94$

$91 + \boxed{\quad} = 163$

$\boxed{\quad} + 67 = 115$

$19 + \boxed{\quad} = 92$

$68 + \boxed{\quad} = 87$

$\boxed{\quad} + 12 = 59$

$53 + 68 = \boxed{\quad}$

$\boxed{\quad} + 96 = 117$

$10 + \boxed{\quad} = 97$

$97 + \boxed{\quad} = 109$

$63 + 31 = \boxed{\quad}$

$\boxed{\quad} + 75 = 95$

$\boxed{\quad} + 44 = 143$

$81 + 39 = \boxed{\quad}$

$71 + \boxed{\quad} = 100$

$19 + \boxed{\quad} = 68$

$\boxed{\quad} + 33 = 56$

$\boxed{\quad} + 15 = 86$

$\boxed{\quad} + 89 = 109$

$65 + \boxed{\quad} = 73$

$\boxed{\quad} + 55 = 132$

$93 + \boxed{\quad} = 187$

$\boxed{\quad} + 97 = 185$

$\boxed{\quad} + 83 = 153$

$41 + \boxed{\quad} = 108$

$35 + \boxed{\quad} = 47$

$\boxed{\quad} + 80 = 114$

$\boxed{\quad} + 79 = 162$

$\boxed{\quad} + 73 = 97$

$15 + 15 = \boxed{\quad}$

$\boxed{\quad} + 16 = 51$

$13 + 34 = \boxed{\quad}$

$87 + 28 = \boxed{\quad}$

$13 + \boxed{\quad} = 38$

$\boxed{\quad} + 26 = 62$