59	+	46	=		91	+	11	=	51	+	25	=

$59 + 46 = \square$　　$91 + 11 = \square$　　$51 + 25 = \square$

$21 + 83 = \square$　　$43 + 63 = \square$　　$8 + 69 = \square$

$91 + 41 = \square$　　$84 + 11 = \square$　　$18 + 73 = \square$

$49 + 92 = \square$　　$64 + 40 = \square$　　$28 + 76 = \square$

$53 + 54 = \square$　　$99 + 55 = \square$　　$40 + 90 = \square$

$15 + 72 = \square$　　$32 + 75 = \square$　　$40 + 30 = \square$

$87 + 75 = \square$　　$21 + 67 = \square$　　$25 + 19 = \square$

$36 + 85 = \square$　　$89 + 66 = \square$　　$23 + 37 = \square$

$9 + 50 = \square$　　$63 + 12 = \square$　　$25 + 38 = \square$

$92 + 54 = \square$　　$53 + 51 = \square$　　$98 + 66 = \square$

$55 + 62 = \square$　　$18 + 93 = \square$　　$41 + 92 = \square$

$24 + 38 = \square$　　$64 + 22 = \square$　　$56 + 38 = \square$

$42 + 57 = \square$　　$98 + 90 = \square$　　$29 + 79 = \square$

$91 + 52 = \square$　　$35 + 15 = \square$　　$18 + 14 = \square$

$20 + 25 = \square$　　$98 + 20 = \square$　　$87 + 36 = \square$

$38 + 65 = \square$　　$12 + 23 = \square$　　$56 + 9 = \square$

$84 + 98 = \square$　　$43 + 34 = \square$　　$77 + 49 = \square$

$33 + 91 = \square$　　$94 + 83 = \square$　　$10 + 84 = \square$

$97 + 80 = \square$　　$7 + 56 = \square$　　$95 + 61 = \square$

$8 + 98 = \square$　　$50 + 93 = \square$　　$46 + 67 = \square$