

$24 + 54 = \boxed{}$

$55 + 33 = \boxed{}$

$31 + 9 = \boxed{}$

$82 + 23 = \boxed{}$

$17 + 92 = \boxed{}$

$50 + 88 = \boxed{}$

$34 + 92 = \boxed{}$

$85 + 87 = \boxed{}$

$93 + 30 = \boxed{}$

$77 + 15 = \boxed{}$

$62 + 64 = \boxed{}$

$60 + 10 = \boxed{}$

$44 + 31 = \boxed{}$

$19 + 69 = \boxed{}$

$93 + 88 = \boxed{}$

$79 + 49 = \boxed{}$

$32 + 72 = \boxed{}$

$39 + 41 = \boxed{}$

$9 + 48 = \boxed{}$

$24 + 88 = \boxed{}$

$34 + 37 = \boxed{}$

$20 + 93 = \boxed{}$

$67 + 12 = \boxed{}$

$59 + 9 = \boxed{}$

$26 + 88 = \boxed{}$

$32 + 17 = \boxed{}$

$58 + 51 = \boxed{}$

$66 + 69 = \boxed{}$

$78 + 16 = \boxed{}$

$53 + 68 = \boxed{}$

$50 + 49 = \boxed{}$

$24 + 59 = \boxed{}$

$75 + 78 = \boxed{}$

$58 + 37 = \boxed{}$

$22 + 75 = \boxed{}$

$94 + 47 = \boxed{}$

$85 + 63 = \boxed{}$

$25 + 87 = \boxed{}$

$42 + 13 = \boxed{}$

$68 + 12 = \boxed{}$

$86 + 41 = \boxed{}$

$23 + 8 = \boxed{}$

$88 + 27 = \boxed{}$

$14 + 23 = \boxed{}$

$55 + 83 = \boxed{}$

$28 + 56 = \boxed{}$

$43 + 91 = \boxed{}$

$97 + 56 = \boxed{}$

$60 + 72 = \boxed{}$

$19 + 22 = \boxed{}$

$69 + 91 = \boxed{}$

$13 + 89 = \boxed{}$

$79 + 77 = \boxed{}$

$64 + 68 = \boxed{}$

$52 + 96 = \boxed{}$

$18 + 97 = \boxed{}$

$89 + 76 = \boxed{}$

$47 + 80 = \boxed{}$

$60 + 83 = \boxed{}$

$90 + 59 = \boxed{}$