

$$20 + 11 \times 2 = \boxed{42}$$

$$18 + 1 \times 3 = \boxed{21}$$

$$13 + 7 \times 3 = \boxed{34}$$

$$9 + 8 \times 3 = \boxed{33}$$

$$11 + 7 \times 4 = \boxed{39}$$

$$10 + 8 \times 4 = \boxed{42}$$

$$12 + 6 \times 3 = \boxed{30}$$

$$2 + 19 \times 4 = \boxed{78}$$

$$13 + 12 \times 3 = \boxed{49}$$

$$14 + 9 \times 2 = \boxed{32}$$

$$14 + 9 \times 1 = \boxed{23}$$

$$6 + 2 \times 3 = \boxed{12}$$

$$8 + 5 \times 4 = \boxed{28}$$

$$16 + 19 \times 4 = \boxed{92}$$

$$19 + 12 \times 2 = \boxed{43}$$

$$3 + 7 \times 4 = \boxed{31}$$

$$11 + 17 \times 4 = \boxed{79}$$

$$13 + 1 \times 4 = \boxed{17}$$

$$14 + 1 \times 3 = \boxed{17}$$

$$3 + 11 \times 2 = \boxed{25}$$

$$4 + 9 \times 3 = \boxed{31}$$

$$9 + 7 \times 2 = \boxed{23}$$

$$16 + 12 \times 3 = \boxed{52}$$

$$7 + 3 \times 3 = \boxed{16}$$